Chinesische Version –

robatherm

the air handling company

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Industriestrasse 26
89331 Burgau
Germany

www.robatherm.com

06 / 2017

robatherm

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ATEX

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ATEX

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VDI 2050

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HRS

CE

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DIN EN 1886 - 01

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ATEX

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- EN 1127-1
- ATEX

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- 15
- DIN EN 60204 VDE 0113 (VDE 0113)

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- DIN EN ISO 12100
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100 /

robatherm

当在爆炸危险区执行维护和清洁工作之时，仅可使用符合 EN 1127-1 **的适当的工具来**预防出现火花。**必**须穿**戴** TRBS 2153 **所述**导电鞋以防人员受静电所伤。

VDI 6022 .

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- pH 7 9
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ATEX .

RKI, VAH, DGKH).

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仅使用适当的，且经过批准的卸载和运输单位吊索设备（绳索，链条，吊装带）卸货及运输，且根据 BGV D6 只将此等设备固定到吊耳或运输回路处。

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DIN

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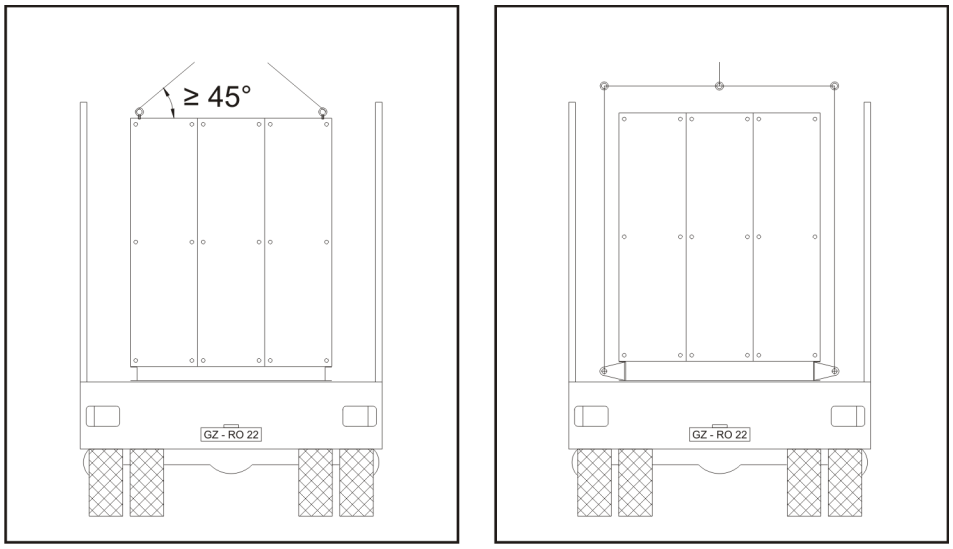
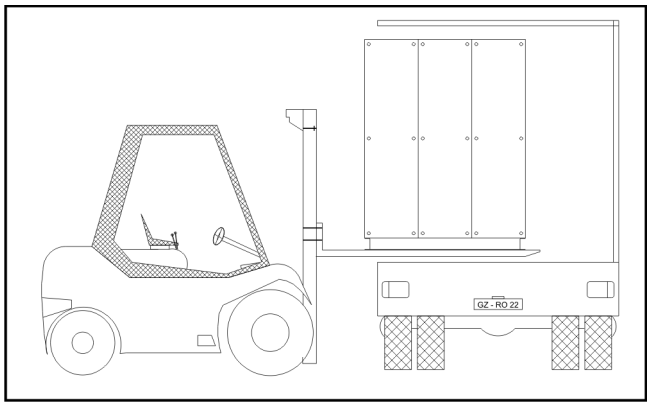


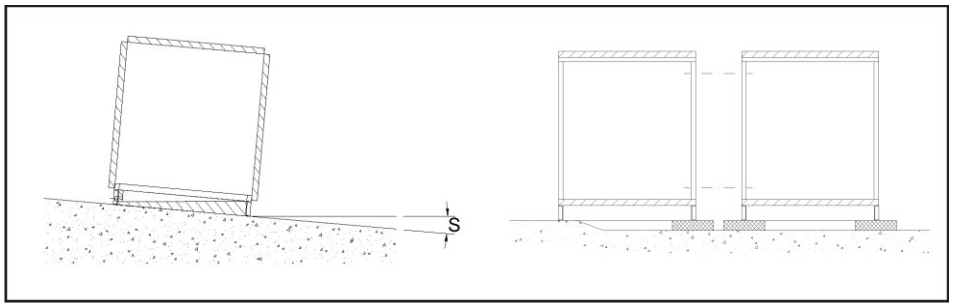

GZ - RO 22

robatherm

robatherm VDI 3803

s =0.5

0.3 °)



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robatherm

VDI 2050

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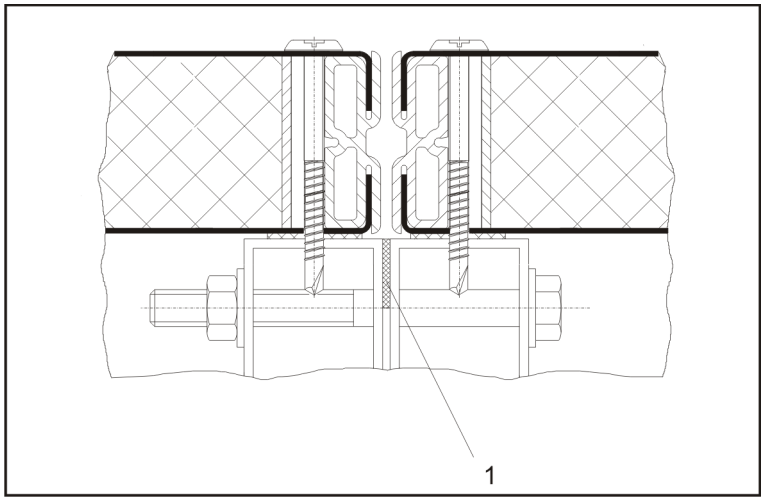

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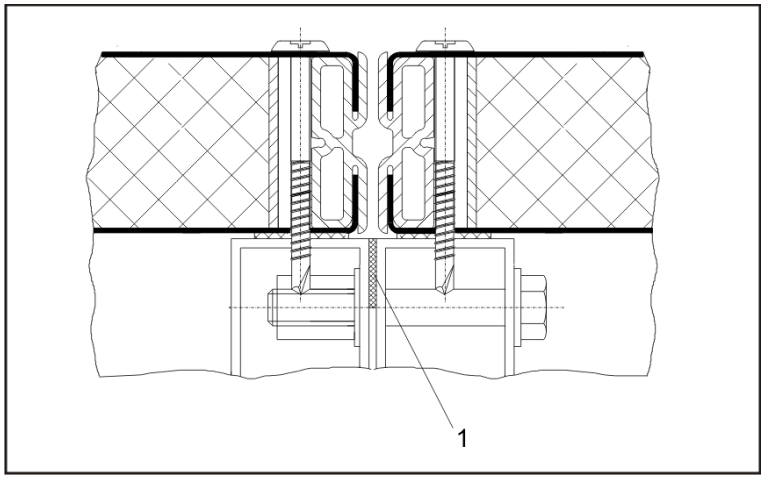

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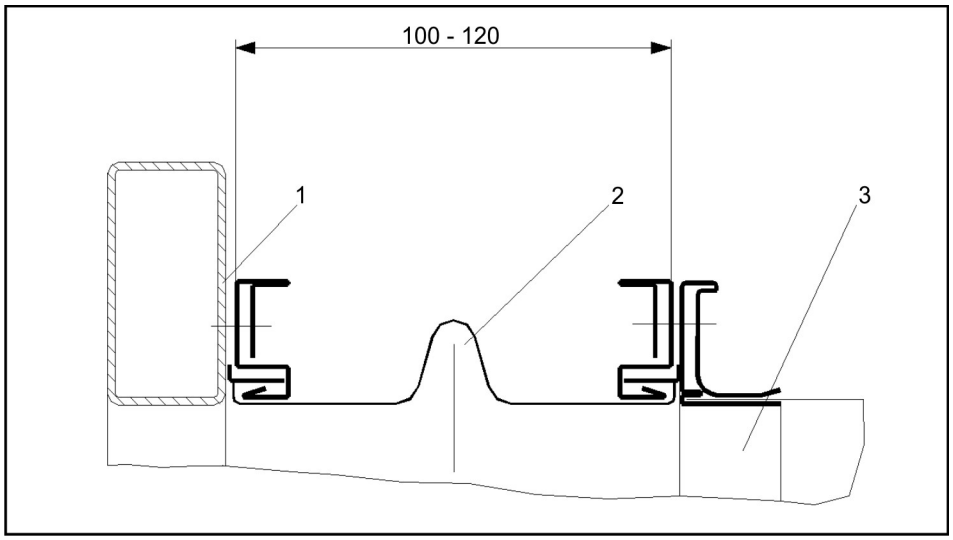
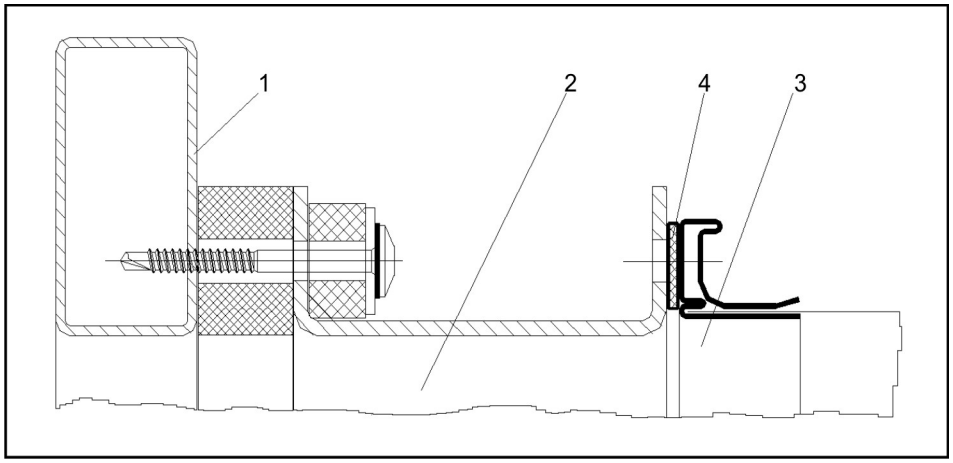


1 – , 2 – , 3 –



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ATEX

DIN VDE 0185

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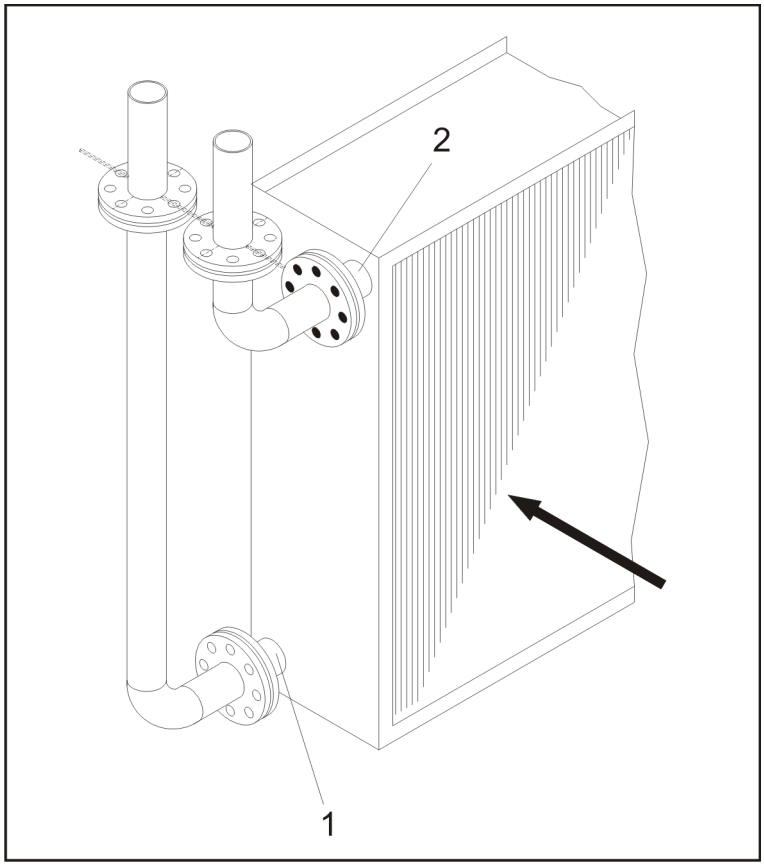

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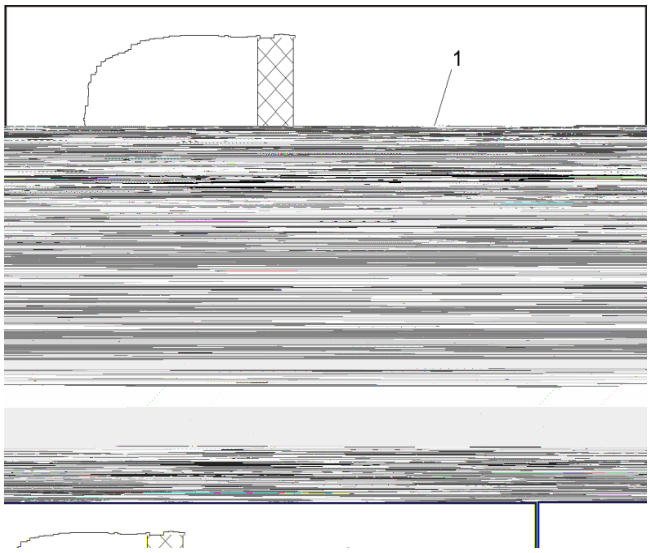

1 – , 2 –

H_1 (mm) = p/10
H_S (mm) = p x 0,075

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H_1 (mm) = 35 mm

H_S (mm) = (p/10) + 50

p = Pa ( )

IP 65

DIN

46200).

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DIN EN 60204 VDE 0113

DIN EN 60204 10

BGV A3 § 5 1A

- DIN EN 60204 VDE 0113
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- PTC
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ATEX PTC

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VDI 6022

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3 Nm.

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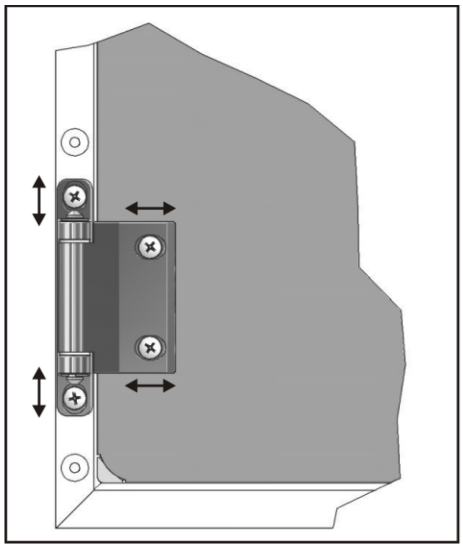

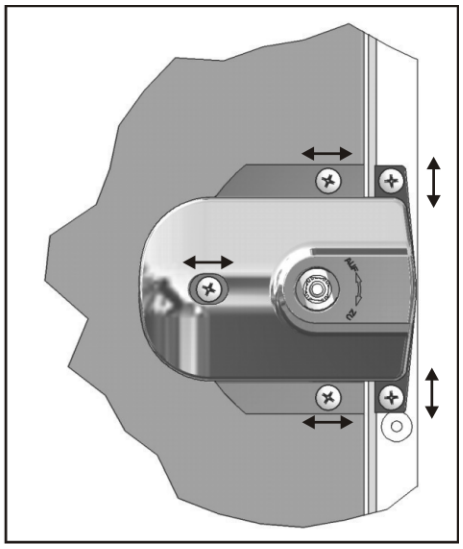

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PVC

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- PVC
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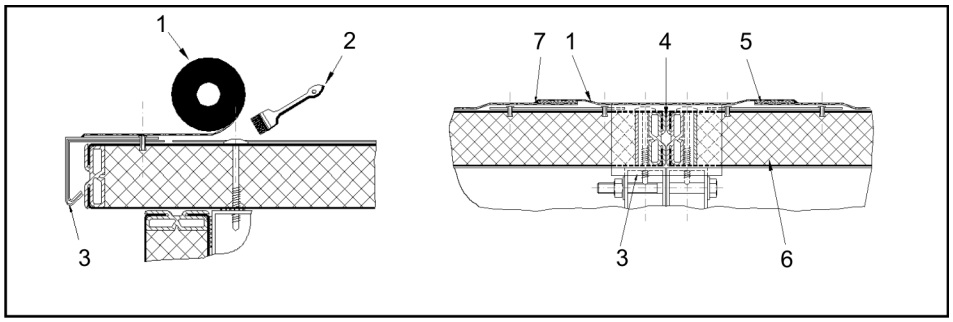

1 – ; 2 - 3 - ; 4 - ;
5 - ; 6 – ;; 7 –

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- ≥ +10 <+10
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- 3 4 ,

- 100mm
  – , (1)
    5 10 5
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- PVC (7)
  – PVC
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DIN EN ISO 12100

ATEX

robatherm

90 °

ATEX

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DIN EN ISO 12100

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- 检查风阀**的功能，以及**污染，损坏和腐蚀情况
- 检查保护装置的有效性

-

- **清理**风阀，纠正任何损害和腐蚀情况

–

- 检查固定座以及联动的运动是否顺畅
- 检查调整

-

- 润滑黄铜轴承（塑料轴承不需要润滑）
- 润滑联动

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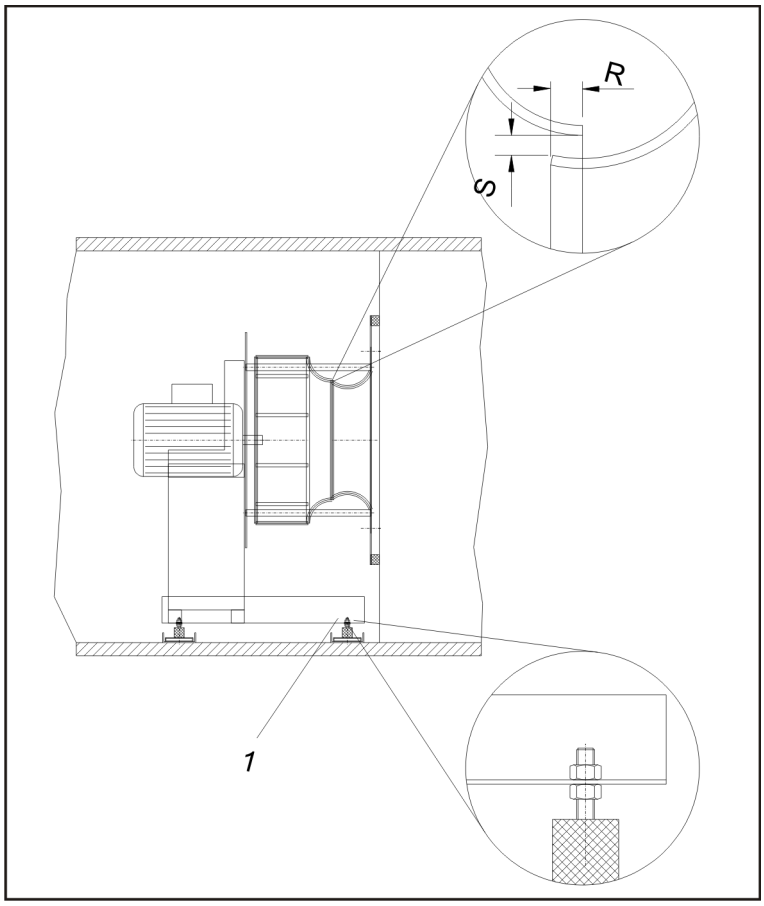
1%



1- / S – R –

V

- 6
- < 0,4 ° ; / < 7 mm/m

1 2

- V 6
-

VDI 2056 DIN ISO 10816

15kW	K	0.7 mm/s	1.8 mm/s	4.5 mm/s
15kW	M	1.1 mm/s	2.8 mm/s	7.1 mm/s
	T	2.8 mm/s	7.1 mm/s	18 mm/s

ATEX

/ > 40 °C

V V V

3

pH 7 9

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- 检查风机的卫生、污染、损坏、腐蚀和紧固情况；
- 检查叶轮的不平衡和振动情况；必要时调整平衡；
- 检查轴承的噪音、振动和热度；
- 检查挠性连接有无泄漏；
- 检查减震器的运行状况；
- 检查防护装置的功能；
- 检查导入叶片的控制功能；
- 检查去水设备的运转状况；
- 检查开式叶轮的间隙宽度（见第二页）；如有必要进行调整；
- **防震接**头上的污染物和灰尘应用吸尘器去除，然后用湿抹布擦拭；

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- **更**换轴承（不迟于理论使用寿命结束时）
- **油脂**润滑轴承。按照制造商的说明！
- **清**洁风机，纠正任何损坏和腐蚀，重新紧固连接件；

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- 检查马达的污染、损坏、腐蚀、紧固、运转平稳性、热度和旋转方向；
- 检查轴承的噪音，振动和热**度**；
- **清**洁马达**和**纠正任何损坏和腐蚀；
- 测量张力，电流输入和**相位**对称；
- **接**线盒中的接线端子底座是否牢固；如需要进行重新上紧；
- 检查保护导体；必要时进行重新上紧或更换；
- 检查电缆导轨。必要时用吸尘器进行清洁，如需要并可用湿抹布擦拭；

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- **更**换轴承（**不**迟于理论使用寿命结束时）
- **油脂**润滑轴承。按照制造商的说明！

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- 检查皮带传动的污染、损坏、磨损、张力和马达和分机皮带轮的对准情况（公差< 0,4°；**直径.高度.**< 7 mm/m），检查运行和紧固情况（见扭矩设置）
- 检查防护装置的损坏、紧固和运转情况；

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- **按照制造商的**说明！
- 检查传动离合器的运转、污染、损坏、腐蚀和紧固情况；
- 检查温度；

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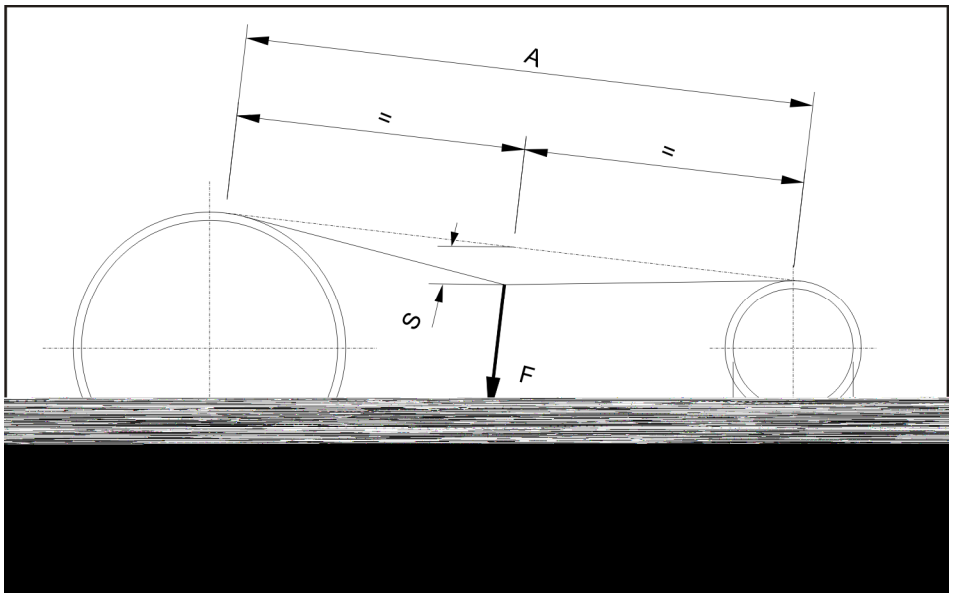
- **按照制造商的**说明！
- 换油；
- **清**洁传动离合器；

	1008 1108	1210 1215	1610 1615	2012 2017	2517 2525	3020 3030	3525 3535	4030 4040	4535 4545	5040 5050
[Nm]	6	20	20	30	50	90	115	170	190	270

V

DIN 7753 V

- A
- 16 S
- A
- F



A – S – F –

DIN 7753 V

V

= 16 /

	[ ]			[ ]		
SPZ	67	to	95	10	to	15
	100	to	140	15	to	20
SPA	100	to	132	20	to	27
	140	to	200	28	to	35
	224	to	250	40	to	45
SPB	160	to	224	35	to	50
	236	to	315	50	to	65
SPC	224	to	355	60	to	90
	375	to	560	90	to	120

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- wailers
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ATEX

G1 - G4	150 Pa
M5 - M6, F7	200 Pa
F8 - F9	300 Pa
E10 - E12, H13	500 Pa

ATEX

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ATEX

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ATEX

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EN 1127

VDI 2035

VDI 2035

VDI 2035

ATEX

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pH 7 9

50%

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- Torx T25
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- 40 °C
- : 70 °C

robatherm

ATEX

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(CW – DX)

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VDI 2035

VDI 2035 .

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VDI 2035

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ATEX

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pH 7 9

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- Torx T25
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BGV D4

TLV R407C 1,000 ppm

8 DIN 8960 R407C 0:31 kg/m³

DIN EN 378, BGR

500 EC)

BetrSichV § 15

BetrSichV

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V V 400

10rpm 10V

ATEX

ATEX

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/ 1,000 Pa

ATEX

ATEX

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ATEX

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pH 7 9

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LICI -

rohatherm

2V 10 1/h 10V
10 1/min

ATEX

ATEX

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HRS-

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HRS-

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DIN 4794 DIN 4755 DVGW-
(G600

DIN 4794

1m³/ H TRGI,
1 m/s, 150 cm²

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-
- 70
- 40
- 10
- 2 60

QN

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- “ ” =40
- “ ” =70

- 100

- 60

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- 10

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DIN 4794 .

- : 210 °C (,
- : 150 °C

ATV

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DIN 4794, DIN 4755 DVGW (G600

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- DIN 4755 or DVGW- G600)
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CO2

DIN 4794.

DVGW

TRGI DVGW

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robatherm

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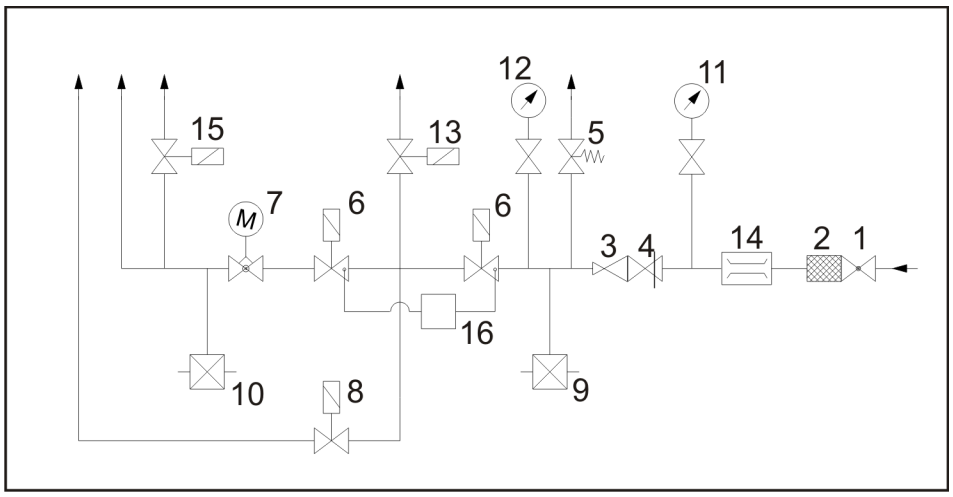

	ND*	MD**	F		
1	x	x	x		
2	x	x	x		
3	x	x	x		
4	-	x	o		p2 ≥ p2soll;
5	-	x	o		p2 ≥ p2rated
6	x	x	x		
7	x	x	x		
8	x	x	x		
9	x	x	x		;
10	x	x	x		;
11	x	x	x		
12	o	o	o		
13	-	-	x		

14	o	o	o		
15	o	o	o		2
16	o	o	o		

* (< 0.1 bar)
** (> 0.1 - 4 bar)
X DIN TRGI
-
o

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- 7 ° dH.
- VDI6022,VDI3803,DINEN13053

VDI3803

(µS/cm) (µS/cm)	< 1.000*	< 300	< 120**
(° dH)	< 4	< 4	< 4
(g/m³)	< 180	< 180	< 180
(g/m³)	< 150	< 100	< 100
pH-	7 to 8.5	7 to 8.5	7 to 8.5
(KBE/ml)	< 1.000	< 100	< 10
(KBE/100ml)	< 100	< 100	< 100
	2 to 4	2 to 6***	2 to 8***

CBU =

*) 95%RH 800 µS/cm
**)
***) ;;

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x

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× - 1 /

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6 bar

3 bar

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pH 7-9 7 - 9).

10 20

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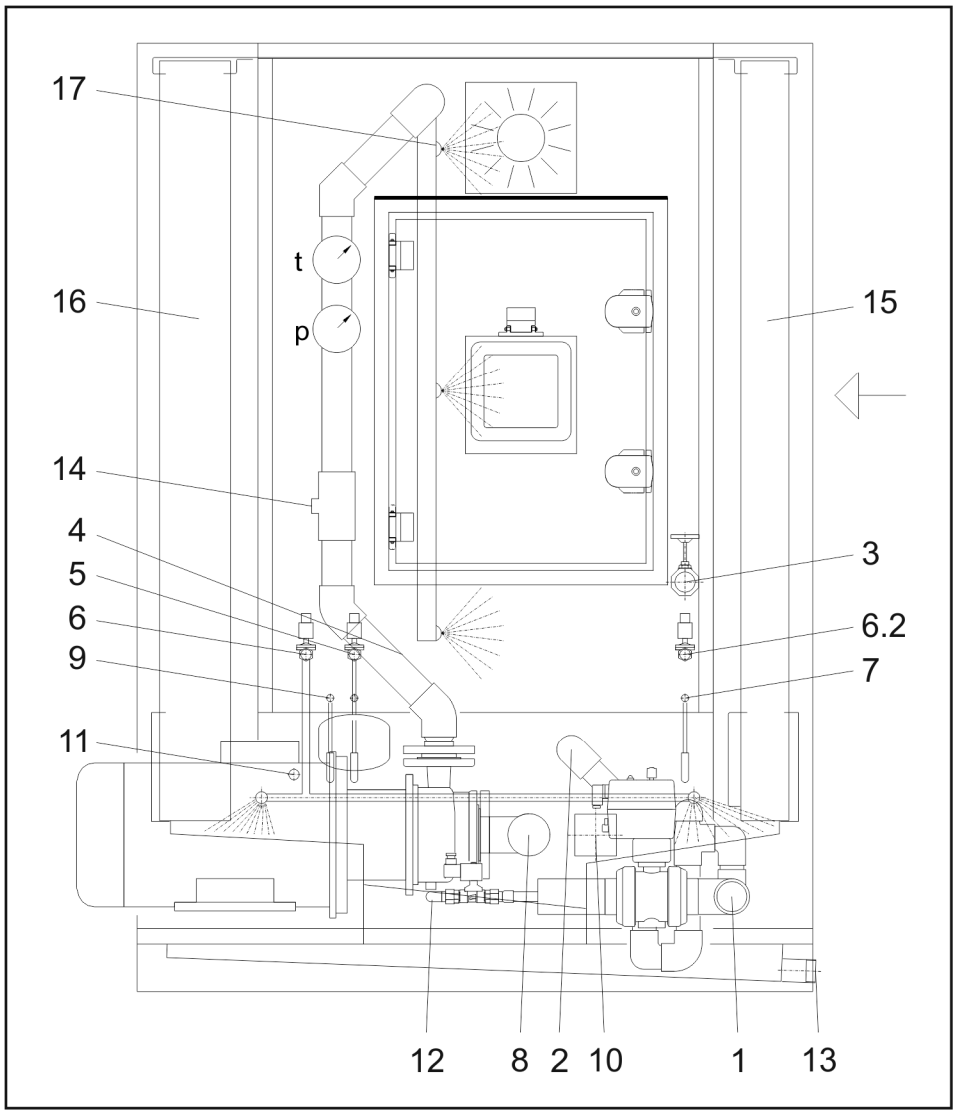

1		9	
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3		11	PTC
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6.2	2 (≥T33)	15	
7		16	
8		17	

EN 1717

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-) 20 µS/cm 1 ° dH
- VDI 6022, VDI 3803, DIN EN 13053
- 2 8 bar
- EN 1717

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DIN EN ISO 12100 .

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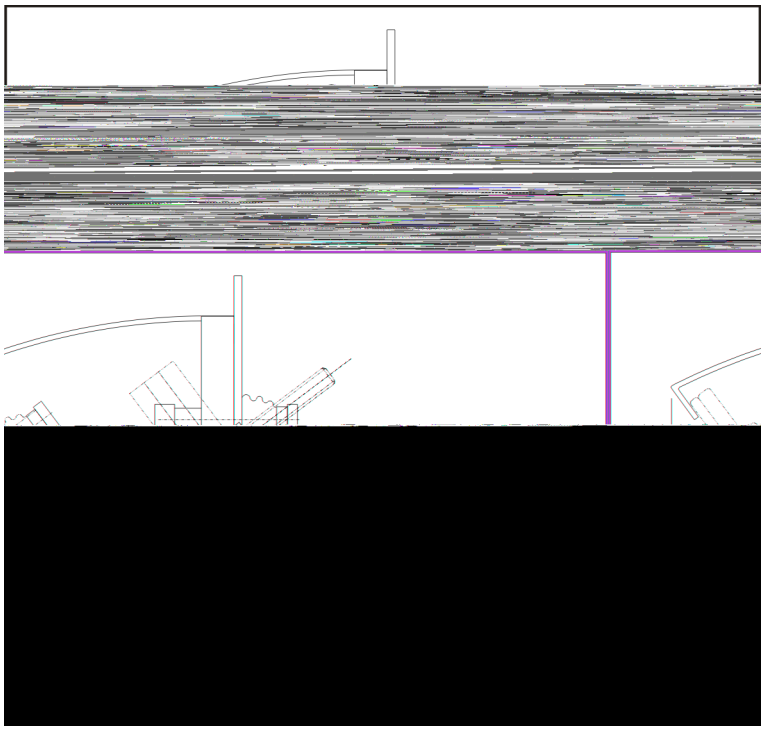

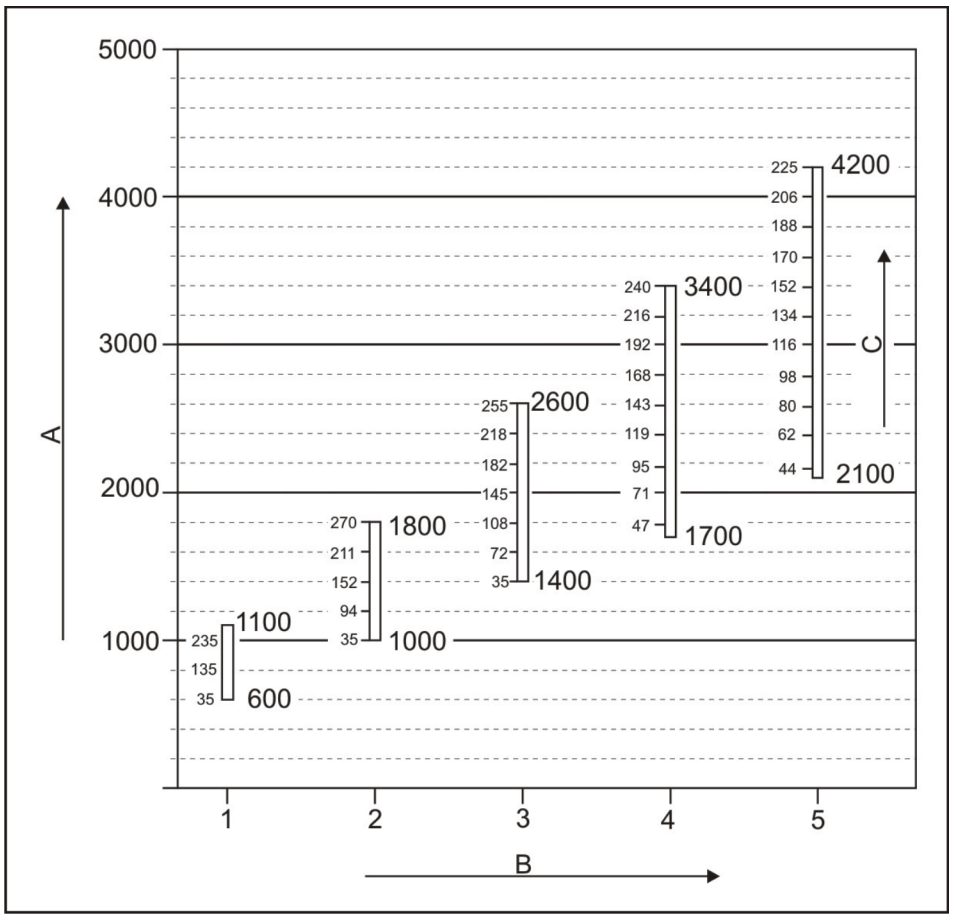
5000
4000
3000
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A
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B
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2100
4200
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A)
B ( )
C a- (mm)

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EN 1127

HRS

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VDI 2035

VDI 2035 .

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VDI 2035

DIN 4753, 1

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ATEX

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PVC

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robatherm
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